# CIF<sub>3</sub>

# The "Nasty Nick" of the Chemical World

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# Why did you call it Nasty Nick?

That's what chlorine trifluoride would be, if molecules had first names. (Nasty Nick is a notorious character from a the first UK series of Big Brother). Similarly, chlorine trifluoride is a very unpleasant chemical, toxic and intensely reactive. It has found several uses, most of them pretty noxious.

## For example?

During the Second World War, it was used to make incendiary bombs. It was also the oxidant in some rocket fuels but it was soon realised that more palatable alternatives existed. It can be used in the reprocessing of nuclear fuel rods.

# What's it like?

At room temperature, it is a colourless gas (m.p. - 76°C; b.p. 11.75°C) which is said to have a sweet but suffocating odour, not that one would be in a hurry to find out.

## Just how toxic is it?

The TLV (Threshold Limit Value) is 0.1 parts per million. It is irritating and corrosive to skin; the vapour attacks eyes, nose and throat. Eye damage is said to be permanent. It causes painful skin burns and ulcers; the pain is not immediately apparent, which adds to the danger. Its toxic effects have been ascribed to hydrolysis products HF and  $ClO_2$ .

# How is it made?





By heating a mixture of fluorine and chlorine at about 280°C in a vessel made of either nickel, Monel metal (a corrosion-resistant alloy of nickel and copper that contains about 67% nickel and 30% copper) or Kel-F (poly(chlorotrifluoroethylene)).

 $Cl_2$ + 3  $F_2 \rightarrow 2 ClF_3$ 

## What does it react with?

Almost anything! It is one of the most reactive substances known and is a fluorinating agent comparable with fluorine itself. It reacts explosively with water and ignites many powdered metals, even some platinum metals such as Rh and Ir. It similarly ignites many non-metals and most organic compounds; it causes clothes, wood, hair and tarmac to burst into flame, and even ignites asbestos!

Containers of nickel, Monel metal or Kel-F are among the few suited to it. When dry it can be handled in Pyrex or quartz containers but traces of moisture liberate HF, which attacks the vessel.

## What is its structure?

CIF<sub>3</sub> molecules are T-shaped.

## That sounds strange. Why not triangles?

The chlorine atom has five electron-pairs in its outer shell; three of these are in CI-F bonds, two are non-bonding ("lone") pairs. These keep as far apart as possible, minimizing repulsion between each of the negatively charged clouds, by adopting a trigonal bipyramidal arrangement.

The two lone pairs occupy equatorial positions at an angle of 120° to each other; this gives the lowest energy arrangement of the electron pairs in the molecule.



The basic trigonal bipyramid structure  $The T-shaped structure of ClF_3$ , The actual structure of ClF<sub>3</sub>, with slightly bent angles.

Because repulsions involving lone pairs are stronger than those involving bond pairs, the F-CI-F angle is a little under 180° so the molecule has a slightly bent T-shape.

## What makes this compound suitable for its applications?

Its intense reactivity - inflaming most substances likely to be found in a house, including the occupants - made it a dreadful substance for use in incendiary weapons in WWII.

Similarly, its violently exothermic reaction with hydrazine made this an extremely powerful propellant combination for rocket fuel in the late 1950s.

 $3 \text{ N}_2\text{H}_4 + 4 \text{ CIF}_3 \rightarrow 3 \text{ N}_2 + 12 \text{ HF} + 2 \text{ CI}_2$ 

The presence of hydrogen fluoride and chlorine in the reaction products left something to be desired, however; a combination of hydrazine and N<sub>2</sub>O<sub>4</sub> led to the non-toxic reaction products nitrogen and water.

In nuclear reactors, neutron irradiation of uranium atoms in the fuel rods produces either plutonium (by absorption of neutrons, subsequently followed by  $\beta$ -decay) or fission products including <sup>131</sup>I and lanthanides. The ability of ClF<sub>3</sub> to fluorinate metals means that on reaction with "used" fuel rods from nuclear reactors, the uranium reacts at 50-80°C and gets turned into the volatile UF<sub>6</sub>.

$$U + 3 CIF_3 \rightarrow UF_6 + 3 CIF$$



In contrast, plutonium forms  $PuF_4$  and the lanthanides are converted largely into  $LnF_3$ . Both these and the products of fluorinating most of the other fission products are involatile and so are easily separated from the  $UF_6$ .

# Can you say anything nice about it?

During the manufacture of semiconductors by Chemical Vapour Deposition (CVD), the deposition of material on the silicon substrate is accompanied by formation of deposits on the walls of the vessel. In recent years,  $CIF_3$  has been recognised to be about the best cleaning agent for semiconductor process tools; unlike NF<sub>3</sub> or  $CF_4$ ,  $CIF_3$  does not require plasma activation, and is thus a good choice for cleaning reaction chambers used to make semiconductor wafers. Its reactivity confers on it the advantage of not being either a greenhouse gas or ozone layer depleter.

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